1. ALL WELDING SHALL BE IN ACCORDANCE WITH ANSI/AWS D1.6 (STANDARD ULTRA HIGH VACUUM PRACTICE).
2. ALL CONTINUOUS WELDS TO BE VACUUM LEAK TIGHT.
3. LEAK TEST LEAK SHALL BE DETECTIBLE ON THE MOST SENSITIVE SCALE OF A HELIUM LEAK DETECTOR WITH A MINIMUM SENSITIVITY OF 2 X 10^-10 ATM.CC/SEC.
4. LEAK TEST LEAK SHALL BE DETECTIBLE ON THE MOST SENSITIVE SCALE OF A HELIUM LEAK DETECTOR WITH A MINIMUM SENSITIVITY OF 2 X 10^-10 ATM.CC/SEC.
5. MAKE FINAL CUT AFTER PRIMARY COLLIMATOR IS INSTALLED AND NECESSARY LENGTH IS VERIFIED.

NOTES:

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